



FITTING INSTRUCTIONS FOR ECC0394PRO
LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

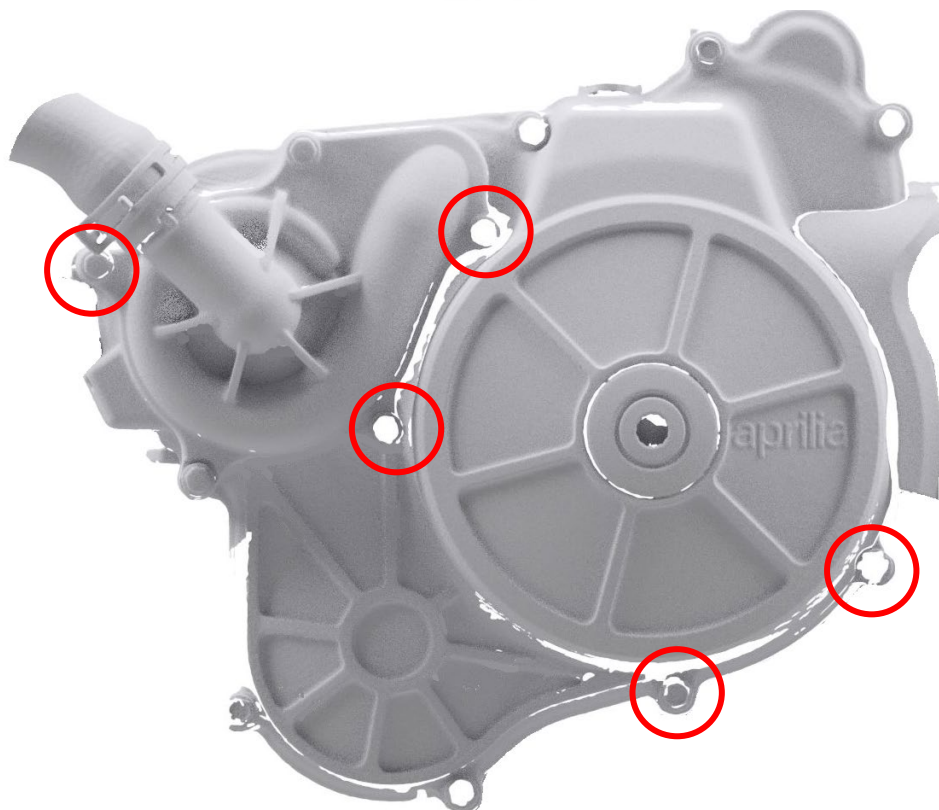
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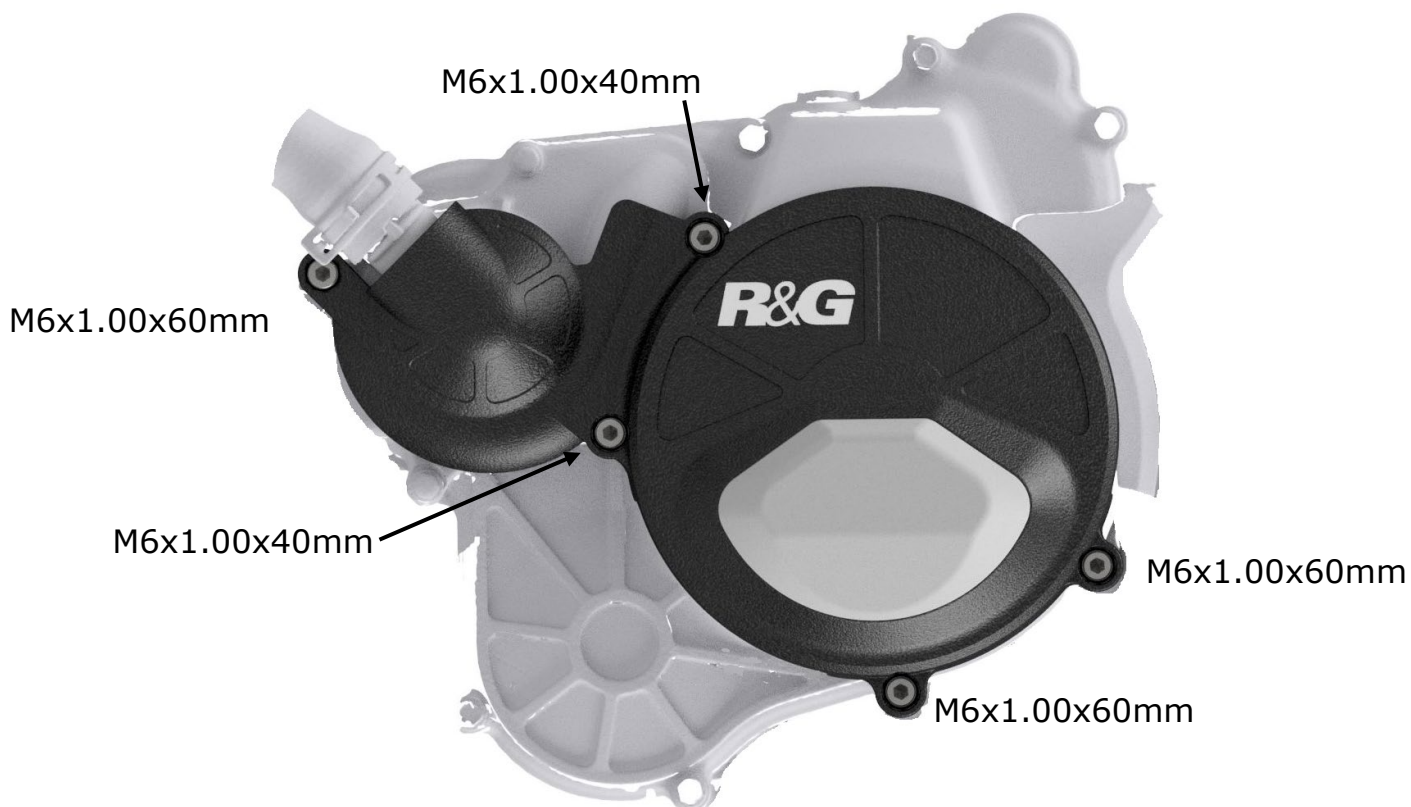
<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0394PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 40mm CAP HEAD BOLTS	2
ITEM 4	M6 x 1.00 x 60mm CAP HEAD BOLTS	3
ITEM 5	M6 x 12mm O/D WASHER	5
ITEM 6	M5 x 0.80 x 12mm CSK BOLTS	4
ITEM 7	SPACER (S1303)	5



PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- If fitting to models with fairing, remove the LHS mid-section according to your service manual.
- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 6**), ensuring the bolts are torqued to spec shown on page 2.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Place an M6 washer (**ITEM 5**) over each of the provided bolts, then thread the 5x supplied bolts (**items 3 & 4**) into their corresponding locations in the case cover (**item 1**) as shown in **picture 2**, and place 1x spacer (**item 7**) over the end of each bolt.
- Offer the Engine case cover into position and check the water pump area, *note you may need to rotate the water pump clip by pinching with pliers and moving the tangs to a new position to avoid contact with the cover.*
- With a hex tool tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 6**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder (**ITEM 2**) into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

ISSUE 5 – 30/01/2026 (MH)

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